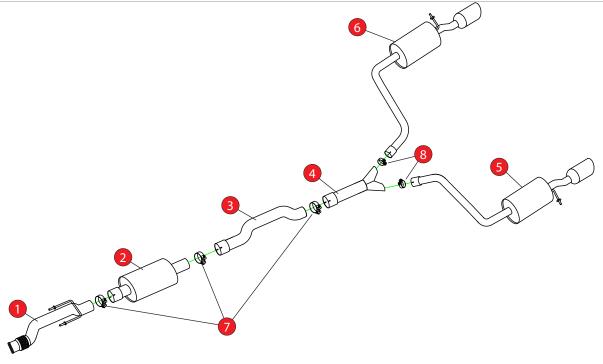




Car	Mini Cooper S Clubman R55	Part No.	SMN015
Year	2007-2014	Fit Kits	326FK
Notes	Use OE Clamp to fix Scorpion Front Flex to OE	Features	Pipe Diameter:- 63.5mm

Estimated Fitting Time: 1.5 Hours



NO.	PART NO.	DESCRIPTION	QTY			
1	762BM	Front Flex Pipe	1			
2	755BM	Centre Resonator	1			
3	757BM	Link Pipe	1			
4	758BM	Y-Piece	1			
5	759BM	L/H Rear Silencer	1			
6	760BM	R/H Rear Silencer	1			
Fit Ki	Fit Kit					
7	Z016.10064	63-68mm H/D Clamp	3			
8	Z016.10070	65mm H/D Clamp	2			

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

E-MARK	N/A	
DATE	13/02/2019	
ISSUE	00	
AUTHORISED	J.Harkin	

- 1) Remove the original heat shield prior to removing the original downpipe.
- 2) Remove the original downpipe retaining all fittings.
- 3) Fit the Scorpion downpipe using the original fittings.
- 4) Once you're happy the downpipe is fitted correctly refit the original heat shield and lamba sensors.



